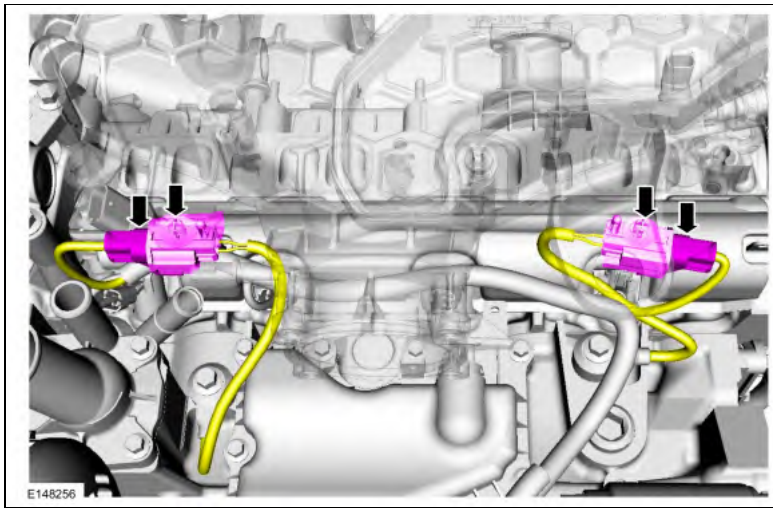
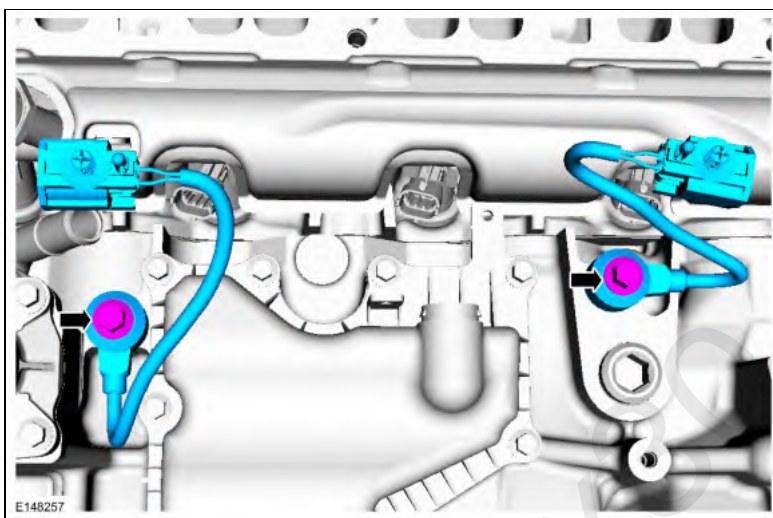




4. **NOTE:** Note the position of the components before removal.

Remove the KS.

*Torque:* 18 lb.ft (25 Nm)



## Installation

1. **NOTE:** Make sure that the components are installed to the position noted before removal.

To install, reverse the removal procedure.

2.

1. **NOTE:** Lubricating the grommets with silicone grease will aid in the installation of the engine appearance cover, and any future removal and installation of the cover.

Lubricate each grommet with silicone grease.

*Material:* Motorcraft® Silicone Brake Caliper Grease and Dielectric Compound / XG-3-A (ESE-M1C171-A)

2. Position the engine appearance cover onto engine with the grommets aligned with the studs.

3. Press down on the engine appearance cover at each grommet location to attach the grommets onto the studs.

4. Install the engine appearance cover nut.

*Torque:* 44 lb.in (5 Nm)

5. If the engine appearance cover stud bolt is loosened or removed, it must be installed/tightened into the valve cover.

*Torque:* 62 lb.in (7 Nm)